

## Glass Replacement Procedure

Rev: 10/11/05

1. Remove screw securing the center door seal located at the top and bottom of the door leaf.
2. Remove the center door seal (Item #5) by pulling the seal out of its retaining slot. This is easiest done by pulling the seal at a right angle to the door leaf.
3. Remove the 4 each screws (Item #10) attaching the door leaf side rail to the end rails.
4. Carefully remove each of the glass gasket seals (Item #4) and remove any glass particles, replace any damaged seals.
5. Install the glass gasket seals (Item #4) back into the aluminum.
6. Secure the door leaf frame so as it will stand uprightly in a horizontal position.
7. Lubricate the installed glass gasket seals (Item #4) and the edges of the replacement glass with 10% mixture of dishwashing detergent, we recommend Dawn.
8. Slide the glass down the slot in the door frame ends pieces and into the side rail.
9. Insert the slot of the seal side door frame and using a non-marring mallet, tap the frame into position. If difficulty is encountered in getting the frame piece completely in place, use a pipe clamp to squeeze the frame together. **Do not try to squeeze the frame together with the attaching screws. You will damage the threads in the door frame end pieces.**
10. Clean the center door seal attachment "T-slot" and lubricate with the same lubrication used for the glass and pull the seal into the slot. Make sure the seal is facing the correct orientation for proper sealing with the mating door.
11. Replace the top and bottom center door seal retaining screw.