

Model: 3633, 3640

Index No.	Part No.	Description	No Req'd
1	M1627-24	3640 Base plate weldment, with bushings	1
1	M1633-24	3633 Base plate weldment, with bushings	1
4	P100319	3633 Push-pull rod assembly, forward	1
4	P100325	3640 Push-pull rod assembly, forward,	1
5	P100022	Nut, 1/2-20 zinc plated	2
6	P100071	Gear, with bushing	2
7	P100319	3633 Push-pull rod assembly, aft,	1
7	P100325	3640 Push-pull rod assembly, aft,	1
10	P100217	Motor assembly	1
12	P100198	Bolt, hanger, 1/4 flattened end x 2"	1
13	P100073	PC board, Solid State	1
13	P100074	PC board, Solid State, Auto Re-open	1
14	1493	Gear stabilizer (3633 only)	1
15	P100058	Switch, limit	As Req'd
18	P100027	Snap ring, (1" shaft)	2
19	P100005	Bolt, 1/2-20 x 1-3/4" zinc plate grade 5	2
20	P100019	Lock washer, spring type, 1/2"	4
23	1655	Fiber washer	2
24	P100086	Motor spacer	3
25	P100001	Bolt, 1/4-20 x 1/2"	5
26	P100004	Bolt, 1/4-20 x 1-3/8"	3
27	1517	Motor mount	1
28	P100003	Bolt, 1/4-20 x 1"	2
29	P100026	Nut, plain, 1/4-20	4
30	P100024	Nut, nylock, 1/4-20	2
34	P100015	Screw, 4-40 x 1" Round Phillips Head	2
35	P100006	Bolt, 1/2-20 x 2-1/4"	2
36	P100047	Motor	1
37	1010	Spacer	2
38	P100018	Washer, 1/4 SAE Flat Zinc	3
39	P100041	Bushing, bronze	2
40	P100056	Wire Clip	2
41	P100060	Switch, limit, Auto Reverse Only	1
42	P100009	Screw, 4-40 x 1-1/4" Round Phillips Head	2
43	P100331	Nut, Nylock, 4-40	2
50	1654	Switch tab, ABS	1
51	P100007	Bolt, 1/4-20x1/2 Serrated Head	1
53	P100203	Nut, Nyloc, 6-32	2
54	P100200	Screw, Phillips, Round, 6-32 x 1-1/4"	2
61	P100062	Set Screw, 1/4"-20	2
63	P100283	Bolt, Hanger, 1/4" flattened end x 2", LH	1
73	W3131	Pigtail (optional)	1
74	P100346	Bolt, 1/4-20 x 5/8"	1
76	P100332	Retaining Ring, Self-Locking for 1/2" shaft	1
77	1714	Actuator Arm, 2 in 1	2
78	1560	Switch Spacer	As Req'd
79	K9038	Switch Tab Kit	
84	1803	Manual Release Shaft Assembly	1
87	1887	Bolt, Hanger, 1/4" flattened end x 1", LH	1
88	1801	Turnbuckle, 1/4"-20 LH, RH, 1.25"	1
89	P100417	Nut, Jam, 1/4"-20	2
90	P100362	CAM, Cable Release Attachment	1

122	P100401	Screw, Socket Head, 10-24 x 5/16"	1
142	P100506	Handle, Emergency Release 5/16" square 19/64" hole one side - Red	1
143	1975	Cable and Conduit, 52" OAL conduit, 7x7 galvanized cable 64" OAL	1
144	1964	Cable Mount, Slotted	1
145	1965	Exterior Emergency Release Handle, Red Handle Stainless Base	1
146	K9086	Kit, Manual Release Handles Kit, Interior & Exterior, w/ Cable & Mount	1





