



Model: 1628MB, 1634MB, 1638MB, 1644MB, 1646MB

Index No.	Part No.	Description	No Req'd
1	M1556-14	1628MB Weldment, with bushings	1
1	M1557-14	1634MB Weldment, with bushings	1
1	M1558-14	1638MB Weldment, with bushings	1
1	M1559-14	1644MB Weldment, with bushings	1
1	M1563-14	1646MB Weldment, with bushings	1
4	P100318	1628MB Push-pull rod assembly, forward	1
4	P100323	1634MB Push-pull rod assembly, forward	1
4	P100325	1638MB Push-pull rod assembly, forward	1
4		1644MB Push-pull rod assembly, forward	1
4		1646MB Push-pull rod assembly, forward	1
5	P100022	Nut, 1/2-20 zinc plated	10
7	P100318	1628MB Push-pull rod assembly, aft	1
7	P100321	1634MB Push-pull rod assembly, aft	1
7	P100325	1638MB Push-pull rod assembly, aft	1
7		1644MB Push-pull rod assembly, aft	1
7		1646MB Push-pull rod assembly, aft	1
8	P100043	Actuator arm, aft	1
15	P100058	Switch, limit	1
18	P100027	Snap ring, (1" shaft)	2
19	P100005	Bolt, 1/2-20 x 1-3/4" zinc plate grade 5	2
20	P100019	Lock washer, spring type, 1/2"	2
26	P100004	Bolt, 1/4-20 x 1-3/8"	1
29	P100026	Nut, Plain 1/4-20	2
34		Screw, 4-40 Round Phillips Head	As Req'd
35	P100006	Bolt, 1/2-20 x 2-1/4"	2
39	P100041	Bushing, bronze	2
45	P100079	Rod end, 1/2" R/H thread	2
46	P100037	Nut, Jam, 1/2" R/H thread	2
48	P100036	Nut, Jam, 1/2" L/H thread	2
49	P100078	Rod end, 1/2" L/H thread	2
50	1654	Switch tab, ABS	1
53	P100203	Nut, Nyloc, 6-32	1
54	P100200	Screw, Phillips, Round, 6-32 x 1-1/4"	2
61	P100062	Set Screw, 1/4-20	2
77	1714	Actuator Arm, 2 in 1	2
78	1560	Switch Spacer	As Req'd
79	K9038	Switch Tab Kit	
80	K9037	Switch Tab and Switch Kit	
81	K9039	3rd Switch Kit	
84	P100023	Washers, 3/8 S.S.	As Req'd
85	P100008	Shoulder bolt, 1/2x1-1/4	1
86	1881	Bellcrank	1
129	1011	Spacer, Rod End	2





